

Work Order ID 111330

Monday, January 13, 2014 10:51:23 AM

111330

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Item ID: G10205 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Please See Pn D3633-3 (In Geneva Spare List)
Start Date: 1/13/2014 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 1/13/2014 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: ME Date: 14-01-13 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
G10205	Rev A

150	Chemical Conversion Coat per QSI005 4.1	0.00							
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150
HandFinish Memo 0.00 7 MG 13-1-14
Hand Finishing PULL FROM STOCK D3633-3 X 8 B37025
ALODINE AND RESTOCK UNDER GENEVA PART NUMBER

160	QC3- Inspect Part Finish	0.00							
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160
QC Memo 0.00 14/1/14
Quality Control

170	Identify as per dwg & Stock Location: <u>ST</u>	0.00							
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170
Packaging Memo 0.00 ME 14-1-14
Packaging ID AND STOCK UNDER NEW BATCH NUMBER AND GENEVA PART NUMBER

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Item ID: G10205

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Please See Pn D3633-3 (In Geneva Spare List)

Start Date: 1/13/2014 Start Qty: 8.00 ***g***

Cust Item ID:

Required Date: 1/13/2014 Req'd Qty: 8.00 ***g***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

*PL 14-01-14**MF
14-01-14*

Picklist Print

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Work Order ID: 111330

Parent Item: G10205

Start Date: 1/13/2014

Required Date: 1/13/2014

Parent Item Name: Please See Pn D3633-3 (In Geneva Spare List)

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-04-16 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3633-3 Co - Pilot Extension		Manufactured	No				Each	0.0000		0			

10x
B37025
MUF
14-01-14

List Lots

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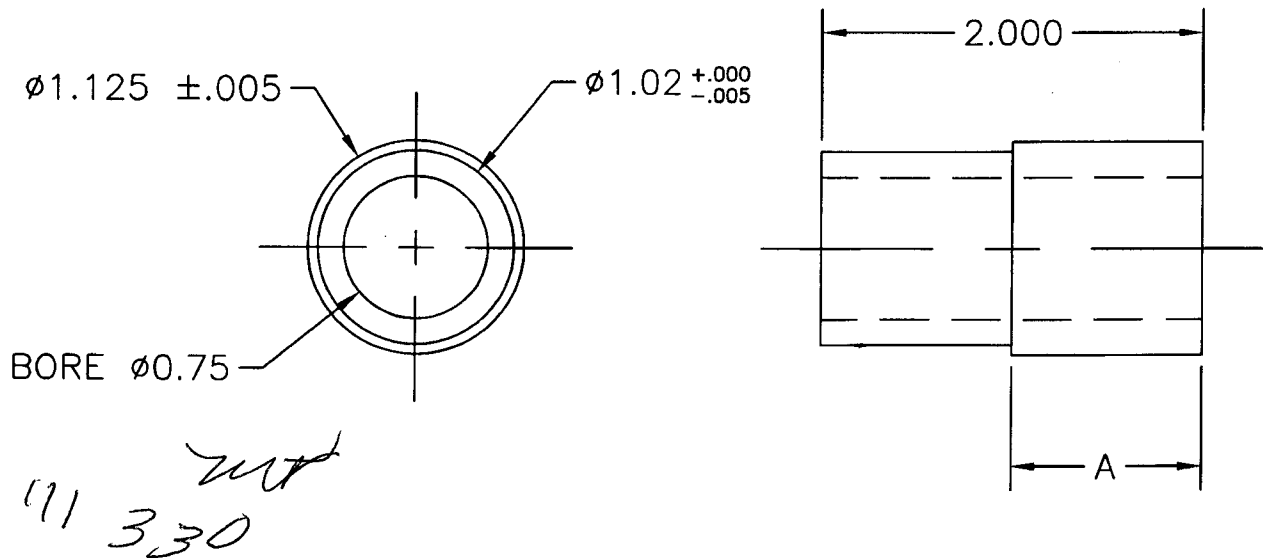
Criteria : Item ID: d3633-3 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
D3633-3 Co - Pilot Extension	Premier Mezz	37025	11/20/2013	10.0000		QC21	
				Total:	10.0000		

111330

DART

DESIGN CLB	DRAWN BY <i>SC</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>JB</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3633	REV. A SHEET 1 OF 1
DATE 07.05.14		TITLE CYCLIC STICK EXTENSION	SCALE 1:1
A	07.05.14	NEW ISSUE: REPLACES G10203/G10205	

RELEASED
07-08-08 [Signature]

P/N	DESCRIPTION	DIM. "A"	REPLACES GENEVA P/N
D3633-1	PILOT CYCLIC STICK EXTENSION	1.00 ± 0.020	G10203
D3633-3	CO-PILOT CYCLIC STICK EXTENSION	1.30 ± 0.020	G10205

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC M6061T6R1.250)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N "D3633-X" USING FINE POINT PERMANENT INK MARKER

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